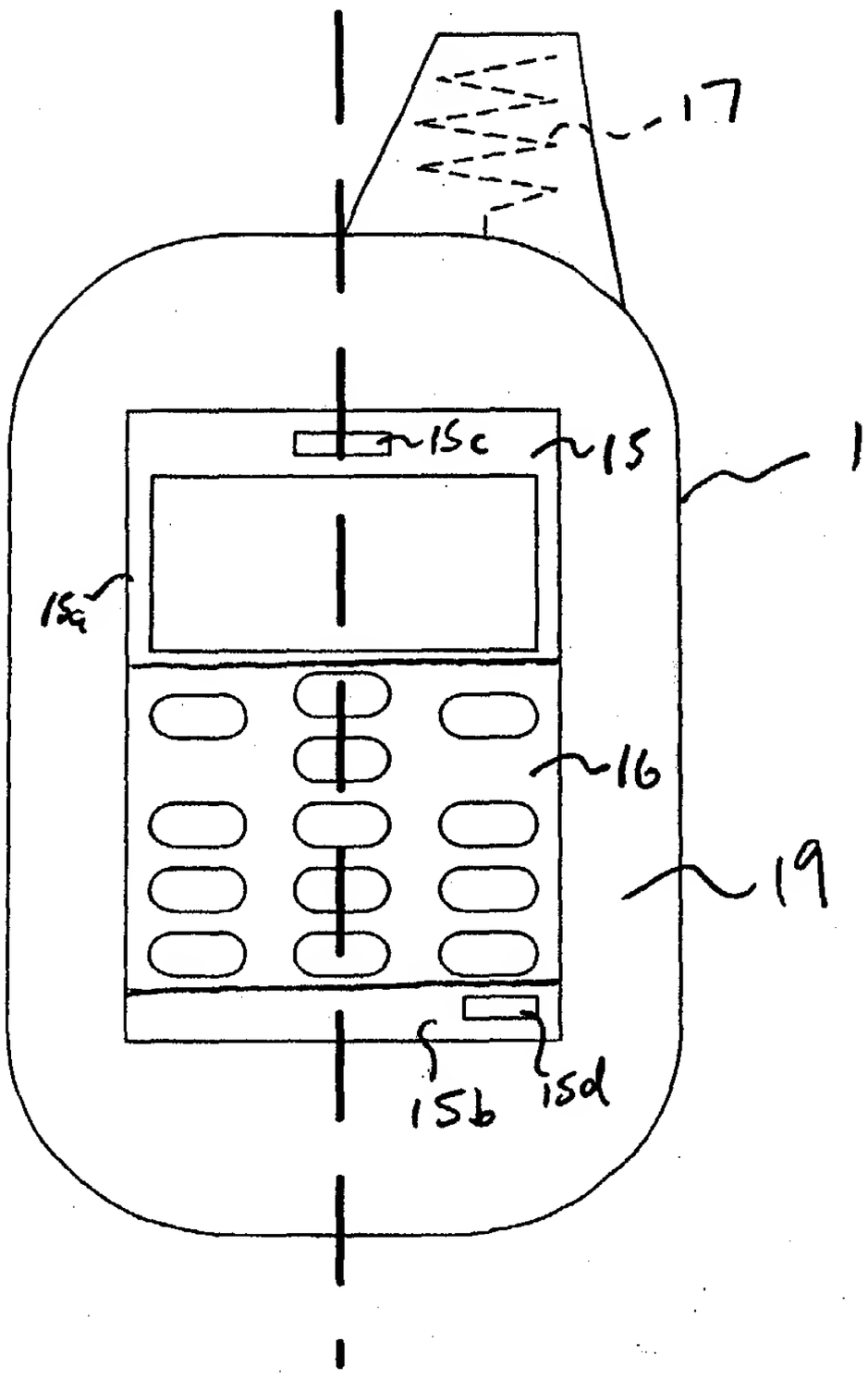

Figure 1

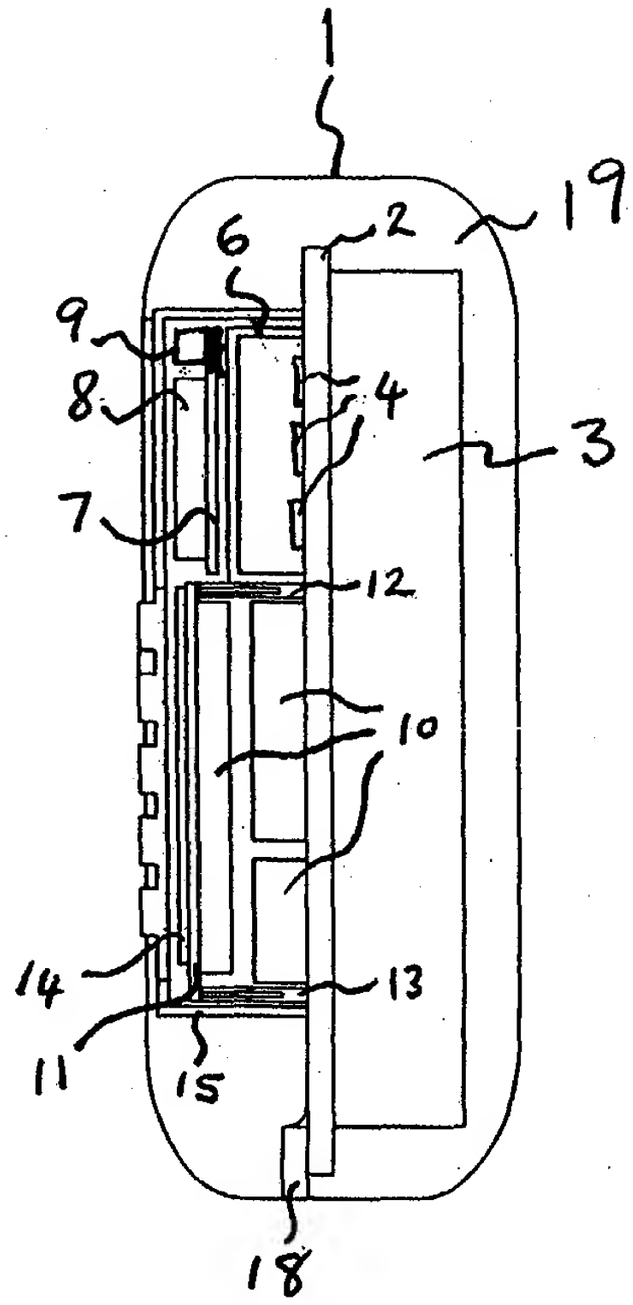

Figure 2

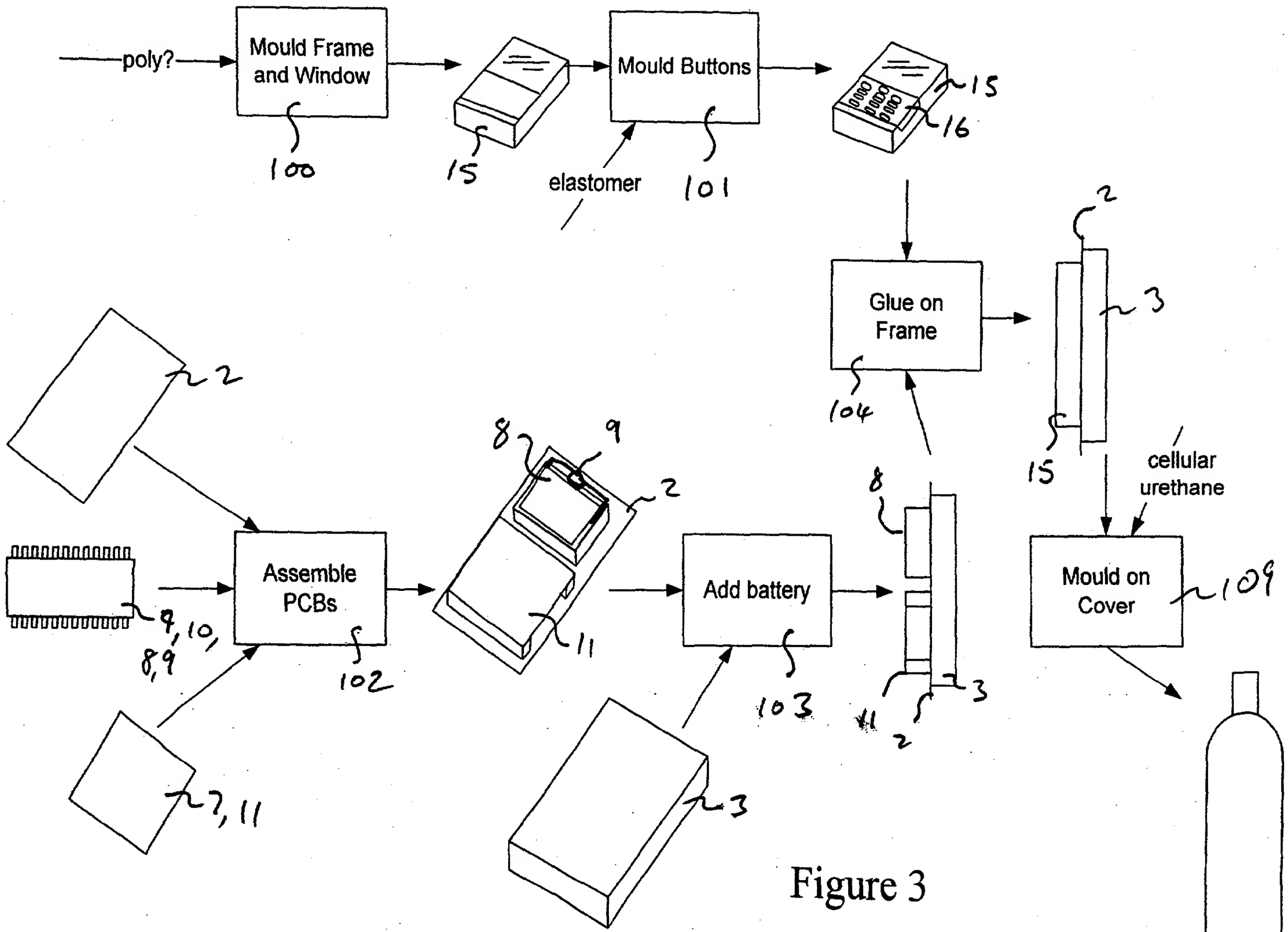
poly?
Mould Frame and Window
100
15
elastomer
Mould Buttons
101
15
16
Glue on Frame
104
2
3
15
cellular urethane
Mould on Cover
109
2
8
9
Assemble PCBs
102
9, 10, 8, 9
11
Add battery
103
8
3
11
2
7, 11
3

Figure 3

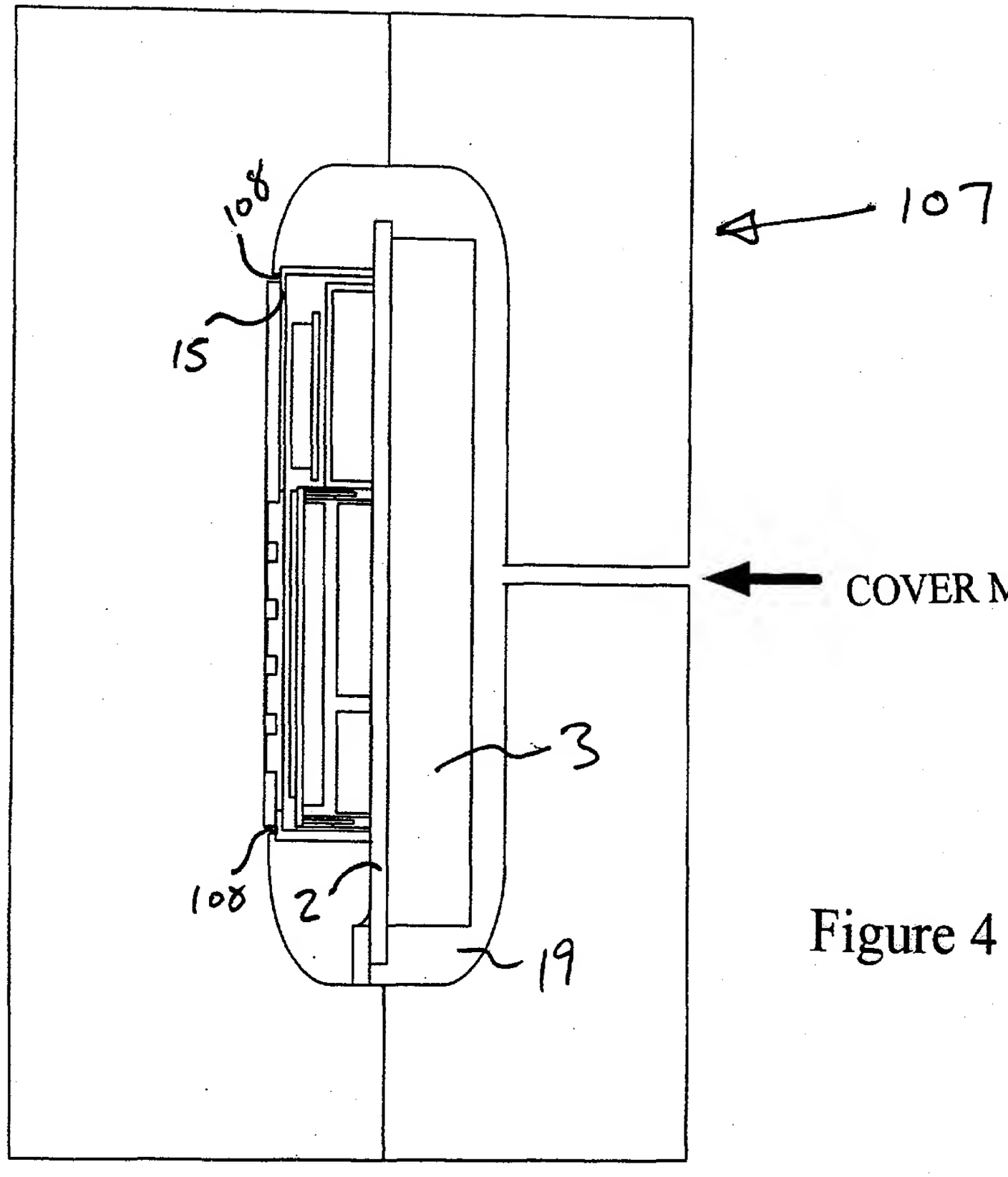

Figure 4